

SECTION

ENGINE LUBRICATION & COOLING SYSTEMS

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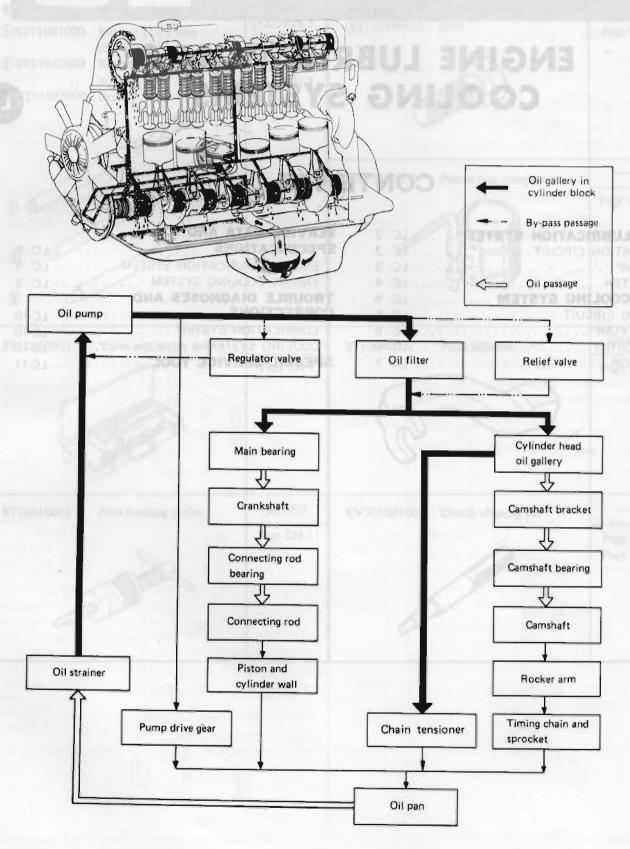
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ENGINE LUBRICATION SYSTEM

LUBRICATION CIRCUIT

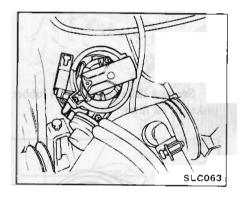


OIL PUMP

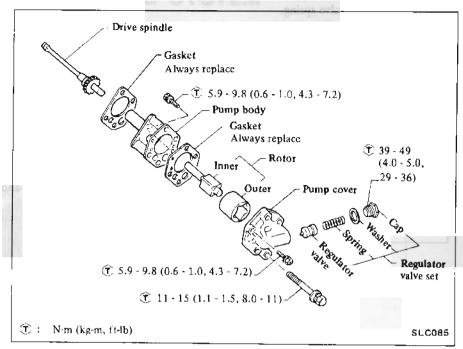
REMOVAL

- 1. Remove oil pan drain plug, and allow oil to drain.
- 2. Before removing oil pump in engine, turn crankshaft so that No. 1 piston is at T.D.C.

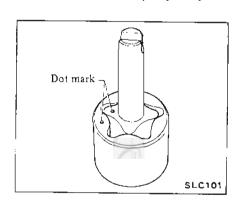
Under this condition, remove distributor cap and ascertain position of rotor head.

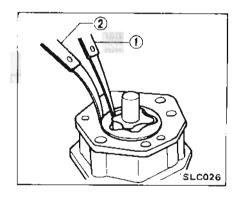


DISASSEMBLY AND ASSEMBLY

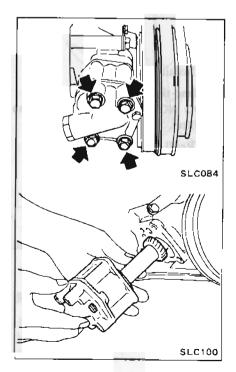


The dot on outer and inner rotor should face toward oil pump body.





3. Remove oil pump and drive spindle as an assembly.

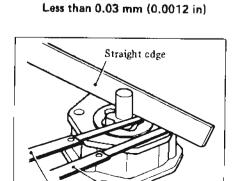


INSPECTION

1. Using a feeler gauge, check the following clearance.

If it exceeds limit, replace rotor set or entire oil pump assembly.

Rotor tip clearance (1):
Less than 0.20 mm (0.0079 in)
Outer rotor to body clearance (2):
Less than 0.50 mm (0.0197 in)



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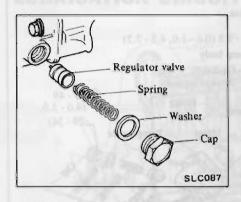
Rotor to straight edge(3):

Less than 0.06 mm (0.0024 in)
Oil pump body to straight edge (4):

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2. Check oil pressure regulator valve sliding surface and valve spring.

If damaged, replace valve set or pump assembly.



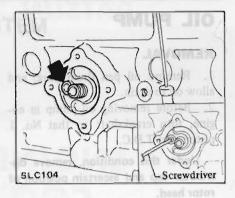
4. Refill engine with oil.

Oil capacity

Unit: & (US qt, Imp qt)

	THE PROPERTY OF THE PARTY
With oil filter	4.5 (4-3/4, 4)
Without oil filter	4.0 (4-1/4, 3-1/2)

5. Run engine for a few minutes, and check for leaks.

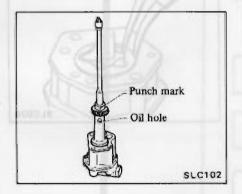


5. Smear a little engine oil on rubber gasket of oil filter.

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INSTALLATION

- 1. Make sure that distributor rotor is in the same position as it was before removal.
- 2. Fill pump housing with engine oil, then align punch mark of drive spindle with hole in oil pump.



3. Using a new gasket, install oil pump and drive spindle assembly.

Make sure that tip of drive spindle assembly fits distributor fitting hole securely.

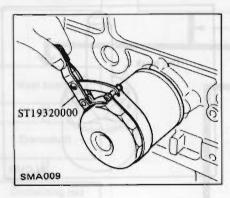
(T): Oil pump mounting bolts

11 - 15 N·m (1.1 - 1.5 kg·m, 8 - 11 ft·lb)

OIL FILTER

REPLACEMENT

- 1. Remove oil pan drain plug, and allow oil to drain.
- 2. Using Tool, remove oil filter.



- 3. Wipe oil filter mounting surface with clean rag.
- 4. Check oil pressure relief valve for a cracked or broken valve.

If necessary, remove valve by prying it out with a screwdriver.

Install a new valve by tapping it in place.

6. Install oil filter.

Hand-tighten ONLY.

DO NOT use a wrench to tighten the filter.

7. Refill engine with oil.

Oil capacity: 4.5 liters (4-3/4 US qt,

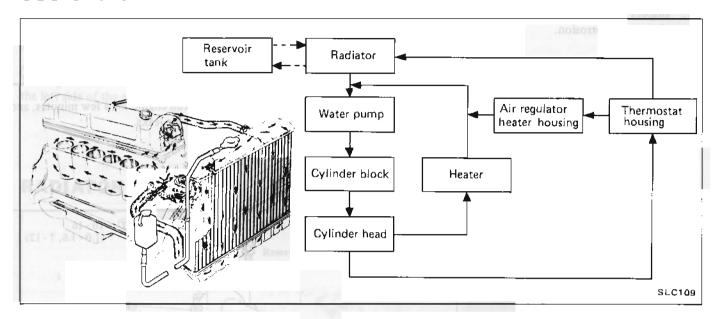
4 Imp qt)

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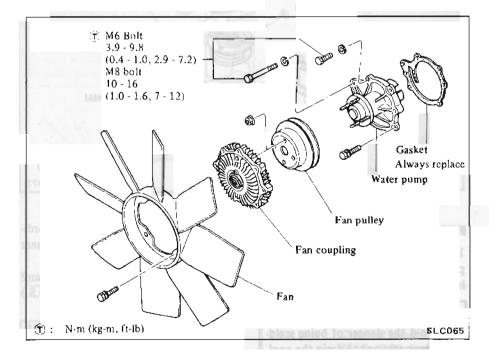
8. Run engine for a few minutes, and check for leaks.

ENGINE COOLING SYSTEM

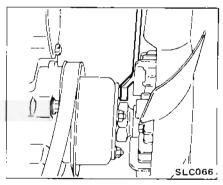
COOLING CIRCUIT



WATER PUMP



- 2. Remove radiator shroud.
- 3. Loosen fan belt.
- (1) Loosen alternator securing bolts.
- (2) Move the alternator toward the engine.
- 4. Remove fan, fan coupling and fan pulley as an assembly.



Remove water pump with gasket.

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REMOVAL

1. Open radiator drain cock and allow coolant to drain into a suitable container.

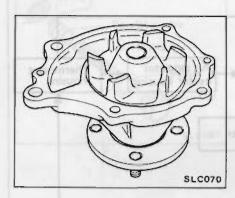
WARNING:

To avoid against the danger of being scalded, never attempt to drain the coolant when the engine is hot.

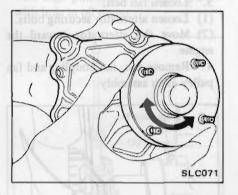
INSPECTION

The water pump and fan coupling cannot be disassembled and should be replaced as a unit.

1. Inspect water pump body and vane for rust or corrosion.

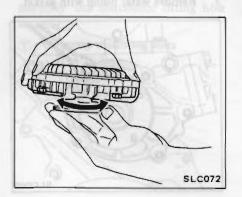


Inspect water pump bearing. Check for excessive end play or rough operation.



3. Inspect fan coupling.

Check the coupling for oil leakage or bent bi-metal.



INSTALLATION

1. Install water pump in the reverse order of removal.

Always use new gasket.

2. Adjust fan belt tension.

Fan belt deflection: 8 - 12 mm (0.31 - 0.47 in) Pushing force: 98 N (10 kg, 22 lb) 3. Fill radiator with coolant.

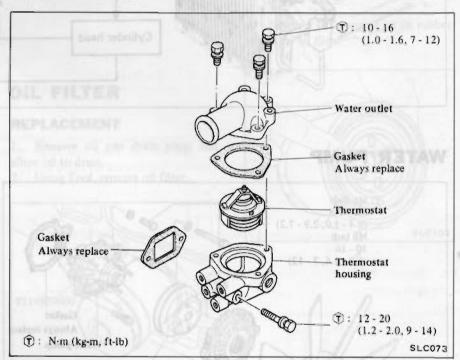
Cooling water capacity:

Unit: liter (US qt, Imp qt)

With coolant reservoir	10.5 (11-1/8, 9-1/4)
Without coolant reservoir	9.7 (10-1/4, 8-1/2)

4. Run engine for a few minutes, and check for leaks.

THERMOSTAT



REMOVAL

1. Drain a small amount of coolant partially and disconnect radiator upper hose at water outlet.

WARNING:

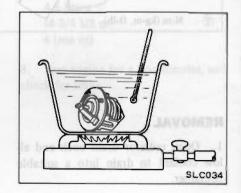
To avoid the danger of being scalded, never attempt to drain the coolant when the engine is hot.

2. Remove water outlet and then remove thermostat.

INSPECTION

Inspect thermostat for the following and replace if necessary.

- 1. Valve seating condition at ordinary temperature. It should seat tightly.
- 2. Valve opening temperature and maximum valve lift. (Refer to S.D.S.)

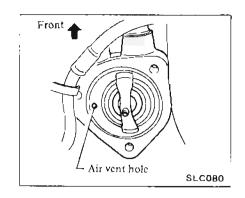


3. Then check if valve closes at 5°C (9°F) below valve opening temperature.

It is necessary to check a new thermostat before installing it in engine.

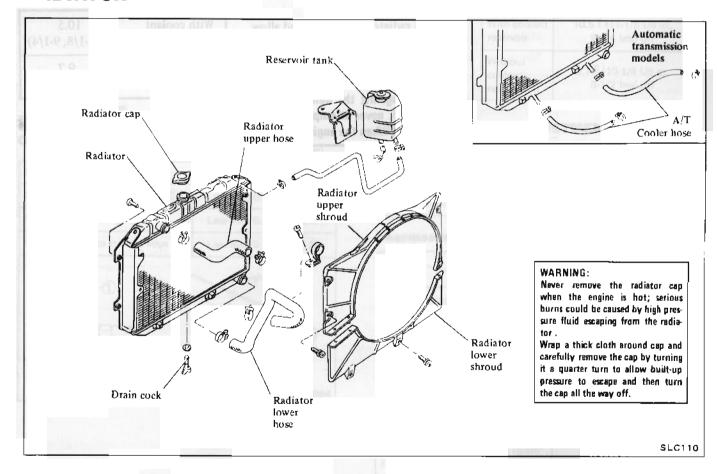
INSTALLATION

1. Position thermostat on thermostat housing with its air vent hole facing the left side of the engine.



- 2. Install water outlet with new gasket.
- 3. Connect radiator upper hose and fill radiator with coolant.
- 4. Run engine for a few minutes, and check for leaks.

RADIATOR

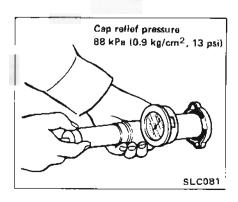


INSPECTION

Checking radiator cap

Using cap tester, check the radiator cap relief pressure,

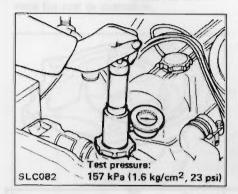
If the pressure gauge drops rapidly and excessively, replace the radiator cap.



Checking cooling system for leaks

Attach pressure tester, pump tester to the specified pressure.

Check for drop in pressure.



If the pressure drops, check for leaks from hoses, radiator, or water pump.

If no external leaks are found, check heater core, block and head.

REMOVAL AND INSTALLATION

 Open radiator drain cock and allow to drain into a suitable container.

WARNING:

To avoid against the danger of being scalded, never attempt to drain the coolant when the engine is hot.

2. Remove radiator shroud attaching screws and place radiator shroud close to engine.

(Radiator shroud can be removed after removing radiator.)

- 3. Disconnect radiator upper and lower hoses, and reservoir tank hose.
- 4. On a car with automatic transmission, disconnect cooler inlet and outlet lines from radiator.
- 5. Remove radiator.
- 6. Install radiator in the reverse order of removal.
- 7. Fill radiator with coolant.

Cooling water capacity:

Unit: liter (US qt, Imp qt)

With coolant reservoir	10.5 (11-1/8, 9-1/4)
Without coolant reservoir	9.7 (10-1/4, 8-1/2)

8. Run engine for a few minutes, and check for leaks.



SERVICE DATA AND SPECIFICATIONS

ENGINE LUBRICATION SYSTEM GENERAL SPECIFICATIONS

Lubrication method		Pressed feed flow
Oil pump typ	e	Trochold type
Oil filter type		Full flow and cartridge type
Corresion	With oil filter	4.5 ((4-3/4 US gt, 4 Imp gt)
Oil capacity	Without oil filter	4.0 £ (4-1/4 US qt, 3-1/2 Imp qt)

INSPECTION AND ADJUSTMENT

Oil pump

Unit: mm (in)

Rotor tip clearance 1	Less than 0.20 (0.0079)
Outer rotor to body clearance (2)	Less than 0.50 (0.0197)
Rotor to straight edge 3	Less than 0.06 (0.0024)
Oil pump body to straight edge (4)	Less than 0.03 (0.0012)
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TIGHTENING TORQUE

Unit	N·m	kg-m	ft-lb
Oil pump mounting bolts	11 - 15	1.1 - 1.5	8 - 11
Oil pump cover bolt	6.9 - 9.8	0.7 - 1.0	5.1 - 7.2
Regulator valve cap	39 - 49	4.0 - 5.0	29 - 36
Oil pan drain plug	20 - 29	2.0 - 3.0	14 - 22

ENGINE COOLING SYSTEM

GENERAL SPECIFICATIONS

Cooling method Water pump type Thermostat type Radiator type		Water cooling, forced circulation Centrifugal Wax-pellet Corrugated fin and tube				
				Cooling fan Fan dia. × No. of blades		410 mm (16.14 in) x 8
				Fan coupling meth	and	Temperature coupling
					With coolant reservoir	10.5 ½ (11-1/8 US qt, 9-1/4 Imp qt)
Cooling water capacity	Without coolant reservoir	9.7 l (10-1/4 US qt, 8-1/2 Imp qt)				

INSPECTION AND ADJUSTMENT

Water pump

Fan belt deflection [Applied force 98 N (10 kg, 22 lb)]	mm (in)	8 - 12 (0.31 - 0.47)

Thermostat

		Frigid type	Standard type	Tropical type
Valve opening temperature	°C (°F)	88 (190)	82 (180)	76.5 (170)
Max. valve lift	mm/°C (in/°F)	8/100 (0.31/21 2)	8/95 (0.31/203)	8/90 (0.31/194)

Radiator

Cap relief pressure	kPa (kg/cm², psi)	88 (0.9, 13)
Leakage test pressure	kPa (kg/cm² , psi)	157 (1.6, 23)

TIGHTENING TORQUE

cylinder tinUl.		N·m	kg-mį	ft-lb	
od basid to	M6	3.9 - 9.8	0.4 · 1.0	2.9 - 7.2	
Water pump bolt	M8	10 - 16	1.0 - 1.6	7 - 12	
Water pump pulley stud		5.9 - 9.8	0.6 - 1.0	4.3 - 7.2	
Water outlet bolt		10 - 16	1.0 - 1.6	7 - 12	
Thermostat housing		12 - 20	1.2 - 2.0	9 - 14	

TROUBLE DIAGNOSES AND CORRECTIONS

LUBRICATION SYSTEM

Condition	Probable cause	Corrective action	
Oil leakage	Damaged or cracked pump body cover.	Replace.	
	Oil leakage from gasket and oil seal.	Replace.	
	Oil leakage from regulator valve.	Tighten or replace.	
	Oil leakage from blind plug.	Replace.	
Decreased oil	Lack of oil in engine oil pan.	Correct.	
pressure	Dirty oil strainer.	Clean or replace.	
	Damaged or worn pump rotors.	Replace.	
	Malfunctioning regulator.	Replace.	
	Use of poor quality engine oil.	Replace.	
Warning light	Decreased oil pressure.	Previously mentioned.	
remains "on" with engine running	Oil pressure switch unserviceable.	Replace.	
	Electrical fault.	Check circuit.	
Noise	Excessive backlash in pump rotors,	Replace.	

COOLING SYSTEM

Conc	lition		Probable cause			Corrective action		
Water leaka	ge	Damaged radiator seams.			Repair.			
		Leaks from heater connections or plugs.			Repair.			
		Leak from water pump shaft seal.			Replace as pump assembly.			
	Leak from water temperature gauge. Tighten.							
				Tighten or use Nissan Cooling System Sealer or equivalent.				
Loose joints.			Tighten.					
Damaged cylinder head gasket.				Replace.				
	Les autries : Contact etc for special				Check engine oil for contamination and refill as necessary.			
Cracked cylinder block.				Replace. Check engine oil in crankcase for mixing with water by pulling oil level gauge.				
		Cracke	ed cylinder head.	0011	Replace.			
		Loose	Loose cylinder head bolts.		Tighten.			
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ENGINE LUBRICATION & COOLING SYSTEMS - Special Service Tool

Condition	Probable cause	Corrective action		
Poor circulation	Restriction in system.	Check hoses for crimps, and clear the system of rust and sludge by flushing radiator.		
	Insufficient coolant.	Replenish.		
	Inoperative water pump.	Replace.		
	Loose fan belt.	Adjust.		
	Inoperative thermostat.	Replace.		
Corrosion	Excessive impurity in water,	Use soft, clean water. (rain water is satisfactory).		
	Infrequent flushing and draining of system.	Cooling system should be drained and flushed thoroughly at least twice a year. Permanent antifreeze (Ethylene glycol base) can be used throughout the seasons of a year.		
Overheating	Malfunctioning thermostat, radiator cap and fan coupling.	Replace.		
	Radiator fin choked with mud, chaff, etc.	Clean out air passage thoroughly by using air pressure from engine side of radiator.		
	Incorrect ignition and valve timing.	Adjust.		
	Dirty oil and sludge in engine.	Refill.		
	Inoperative water pump.	Replace.		
	Loose fan belt.	Adjust.		
	Restricted radiator.	Flush radiator.		
	Inaccurate temperature gauge.	Replace.		
	Impurity in water.	Use soft, clean water.		
Overcooling	Malfunctioning thermostat.	Replace.		
	Inaccurate temperature gauge.	Replace.		
Noise	Squeak at water pump mechanical seal.	Replace pump assembly.		
	Damaged or worn water pump bearing.	Replace pump assembly.		

SPECIAL SERVICE TOOL

Tool number (Kent-Moore No.)	Tool name		
ST19320000 (J25664)	Oil filter wrench		
		SLC036	